

Front Axle

Removal and Installation of Front Axle	Job No. 33.1—100
Removal, Installation and Inspection of Rubber Mounts for Front Axle Suspension (Front Axle Installed)	110

Front Axle Halves

Removal and Installation of Front Axle Halves	200
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Front Wheel Hub

Adjustment of Wheel Bearing Axial Free Play	300
Removal and Installation of Front Wheel Hub	310
Disassembly, Inspection, Repair and Assembly of Front Wheel Hub	320

Steering Knuckle

Removal and Installation of Steering Knuckle	400
Checking the Steering Knuckle	410

Steering Knuckle Bearing

Check Supporting and Guiding Joint of Steering Knuckle Bearing	425
Replacement of Rubber Sleeves for Supporting and Guiding Joint of Steering Knuckle Bearing	430
Replacement of Supporting Joint for Steering Knuckle Bearing	440

Control Arm

Removal and Installation of Upper Control Arm	500
Removal and Installation of Lower Control Arm	510
Check and Repair Lower Control Arm Bearings	520
Check and Repair Upper Control Arm Bearings	550
Check Upper Control Arm	R 560
Check Lower Control Arm	R 570

Front Axle Carrier

Checking the Front Axle Carrier	R 600
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Illustration of Front Axle	990
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